

LEVEL 4	LEVEL 3				LEVEL 2+1
ERP	EQUIPEMENT AND RESOURCE MANAGEMENT	PRODUCTION DATA COLLECTION	INCOMING MATERIAL, SHIPPING, MATERIAL HANDINGS AND TRANSPORTATION	OEE, PERFORMANCE DASHBOARD, KPI TOOLS FOR VISUAL FACTORY	PLC
SCM	CAPACITY, PROCESS CAPABILITY AND EFFICENCY	PROCESS EVENTS DATA COLLECTION	INVENTORY AND LOCATION MANAGEMENT	PRODUCTION MONITORING AND CONTROL REPORTS	SHOP FLOOR EQUIPEMENT
PLM	OPERATOR AND TEAM MANAGEMENT	DOWNTIME MANAGEMENT	SIMPLE USER INTERFACES (HMI)	STATISTICAL PROCESS CONTROL	SENSOR AND HISTORIAN
CRM	PRODUCTION PLANNING AND SCHEDULING	BATCH AND PRODUCTION IoT MANAGEMENT	IN-LINE SAMPLING AND QUALITY	FACTORY BUSINESS INTELLIGENCE AND DATA WAREHOUSE	PROCESS DATA
LEGACY SYSTEM	WIP MANAGEMENT AND PRODUCT TRACEABILITY	BARCODE LABELLING AND MANAGEMENT RFID	CMS AND DOCUMENTATION	CAUSE AND EFFECT	SCADA
	NON-COMPLIANCE MANAGEMENT	QUALITY DASHBOARD AND TOOLS	PRODUCT INSPECTION CERTIFICATES	LEAN PRODUCTION	

